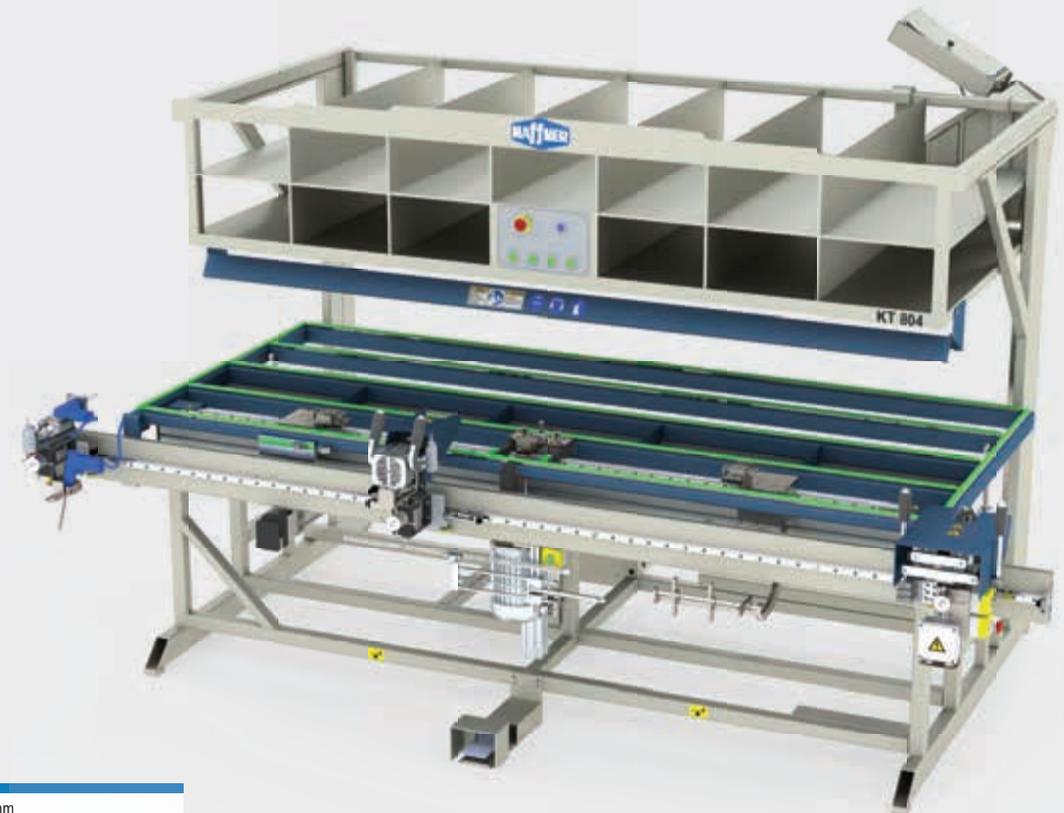


KT-804 Sash Assembly Machine

ASSEMBLY MACHINES » KT-804

- Punch unit for cropping the single or tilt and turn espagnolettes as well as scissor hinges according to sash dimension without measuring.
- Serial and high quality standard assembly of single or tilt and turn opening system window and door sashes in various dimensions.
- Optimization of sash assembling by combination of different processes at one table.
- Triple drilling for handles and milling for espagnolette canal with easy positioning of the tools.
- Automatic screwing unit with height adjustment for espagnolette, scissor hinges.
- Drilling of hinge holes without measuring for the location.
- The work table can be shifted 15° for ergonomic working.
- Laser system that provides easy alignment in the screwing system.
- Standard equipped with shelves for hardware and other tools.



Technical Features :

• Power Supply: 400 V, 3~, 50-60 Hz	• Min. Profile Width : 42 mm	• Machine Height: 2150 mm
• Power Output Triple Drill: 1,1 kW	• Max. Profile Width: 100 mm	• Machine Length: 3500 mm
• Power Output Milling: 1,1 kW	• Screw Head Diameter : 5-9,8 mm	• Machine Width: 2880 mm
• Triple Drill Spindle Speed: 900 rpm	• Screw Length: 10-35 mm	• Machine Weight: 950 kg
• Milling Spindle Speed: 2700 rpm	• Air pressure: 6-8 bar	
• Min. . Inner Frame Size : 270 mm x 270 mm	• Air consumption: 80 l/min.	
• Max Inner Frame Size: 2260 mm x 2260 mm		
• Max. Profile Height: 90 mm		