



TT-405 Double Head Miter Saw (Ø:450 mm - 17.71 in.)

SAWS » TT-405

- Aluminum profile cutting with 450 mm (17:71 inch) sawblade diameter
- · Aluminum profiles cutting.
- Solid cast construction for length and angle accuracy.
- · Ultimate cutting quality.
- Ability to cut 4200 mm. in length.
- Automatic tilt movement of the saw heads to 45° and 90°. Angles between 45° and 90° can be adjusted manually and fixed easily.
- Moving head automatically takes position by PLC control system with touch panel.
- Piece numbers, length dimensions, angular positions and quantities can be programmed on the control panel (2000 x 10 different data can be stored).
- Data transfer is available via network connection or USB interface.
- The saw blade feed speed can be adjusted.
- The control system can skip and then continue the cutting order.
- Profile support conveyor fixed to the movable head helps to keep the balance of the work piece.
- · Automatic closing safety hood.
- · Horizontal and vertical clamping system ensure optimum profile fixing.
- · Pulse spray mist blade lubricant system

OPTIONAL

- Label printer (AK-003)
- Aluminum wedge cutting (AH-025)
- Short and long cut system for 7000 mm (275.59 in.) profile cutting (AH-046)
- Automatic arrow head positioning (AH-044)
- Extraction system
- 6000 mm (236.22 in.) cutting length

Technical Features:

• Power supply: 400V, 3 ~, 50/60 Hz	Air consumption: 120 l/min. (4.23 cfm)
Total Power Output: 5 kW	Machine height: 1550 mm (61.02 in.)
Saw blade motor power: 2.2 kW (2.94 hp.)	• Machine length: 4950 mm (194.88 in.) + 2600 mm (102.36 in.)
 Spindle speed: 2800 rpm (50 Hz), 3360 rpm (60 Hz) 	Profile Support Conveyor
Maximum cutting length: 4200 mm (165.35 in.)	Machine width: 1400 mm (55.11 in.)
Minimum cutting length: 450 mm (17.71 in.)	 Machine weight: 755 kg (1,665 lbs.)
Minimum wedge cutting length: 4.8 mm (0.19 in.)	
Working air pressure: 6-8 bar (90-120 psi)	

^{*} Consult factory for lengths and specifications not mentioned above.

TT-415 Double Head Miter Saw (Ø:550 mm - 21.65 in.)

SAWS » TT-415

See TT-405 However:

- Machine height: 1560 mm (61.41 in.)
- Machine length: 5100 mm (200.78 in.) + 2630 mm (103.54 in.) profile support conveyor
- Machine width: 1600 mm (62.99 in.)
- Machine weight: 900 kg (1,985 lbs.)
- Minimum cutting length:550 mm (21.65 in.)

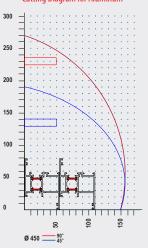
OPTIONAL

• Servo controlled cutting between 45° - 90° tilt angle with an accuracy of $\pm 0.1^{\circ}$





TT-405 Double Mitre Saw
Cutting Diagram for Aluminum



TT-415 Double Mitre Saw
Cutting Diagram for Aluminum

