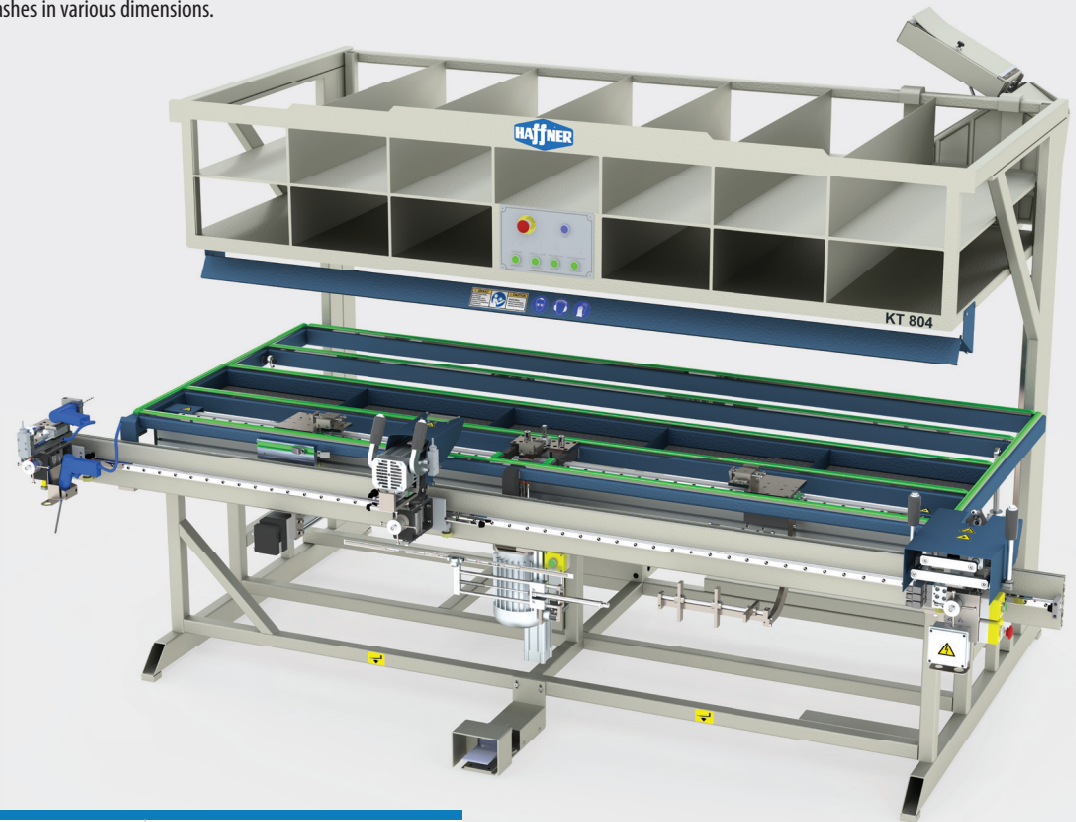
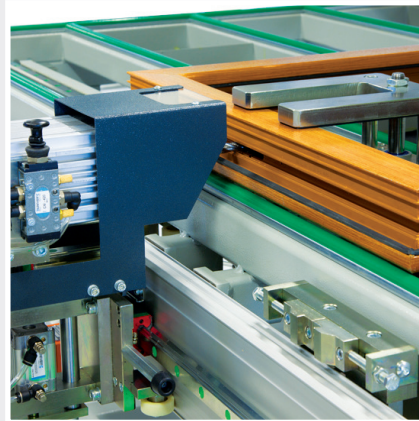


KT-804 Sash Assembly Machine

ASSEMBLY MACHINES » KT-804

- Punch unit for cropping the single or tilt and turn espagnolette latches as well as scissor hinges according to sash dimension without measuring.
- Serial and high quality standard assembly of single or tilt and turn opening system window and door sashes in various dimensions.
- Optimization of sash assembling by combination of different processes at one table.
- Triple drilling for handles and milling for espagnolette latch canals with easy positioning of the tools.
- Automatic screwing unit with height adjustment for espagnolette latches and scissor hinges.
- Drilling of hinge holes without measuring for the location.
- The work table can be shifted 15° for ergonomic working.
- Standard equipped with shelves for hardware and other tools.



Technical Features :

• Power supply: 400V, 1~, 50/60 Hz	• Maximum profile width: 100 mm (3.94 in.)	• Machine height: 2150 mm (84.64 in.)
• Triple drill power output: 1.1 kW (1.47 hp)	• Screw head diameter: 5 – 9.8 mm (0.20 - 0.39 in.)	• Machine length: 3500 mm (137.79 in.)
• Milling power output: 1.1 kW (1.47 hp)	• Screw length: 10 - 35 mm (0.39 – 1.38 in.)	• Machine width: 2880 mm (113.38 in.)
• Triple drill spindle speed: 900 rpm	• Working air pressure: 6-8 bar (90 – 120 psi)	• Machine weight (net): 950 kg (2,094 lb.)
• Minimum inner frame size: 270 mm (10.62 in.) x 270 mm (10.62 in.)	• Air consumption: 80 l/min. (2.83 cfm)	
• Maximum inner frame size: 2260 mm (88.97 in.) x 2260 mm (88.97 in.)		
• Maximum profile height: 90 mm (3.54 in.)		
• Minimum profile width: 42 mm (1.65 in.)		